ABSTRACT OF THE DISCLOSURE

A digital printing machine includes a rigid frame, a first linear motion X axis stage mounted on the frame, a printing table assembly movable on each linear X axis stage, a linear motion Y axis stage mounted on the frame perpendicular to the linear X axis stages, above the printing table assemblies, and an array of inkjet nozzles mounted on the linear Y axis stage for linear motion perpendicular to the X axis stage, also a second linear motion X axis stage mounted on the frame parallel to the first axis stage and arranged for operation independently of the first axis stage, and/or a curing unit located above the printing table assembly and/or a pre-printing wetting assembly, for printing over garments, by applying wetting composition on the printed material, prior to printing.